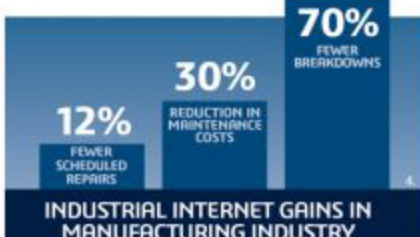


# OPERATIONAL EXCELLENCE IN MINING

## LEVERAGING THE INDUSTRIAL INTERNET OF THINGS

### THE FACTS

#### LOWER GRADES, LOWER PRICES, AND DECLINING PRODUCTIVITY



#### STEPS TAKEN BY MANUFACTURING INDUSTRIES TO INCREASE PRODUCTIVITY



ACCELERATED IMPROVEMENT FROM DIGITALIZATION IN 21<sup>ST</sup> CENTURY

### THE INDUSTRIAL INTERNET OF THINGS

**OPERATIONAL EFFICIENCY**  
Operational cost reduction

**AUTONOMOUS DEVICES**  
End-to-end automation

NEAR-TERM

LONG-TERM



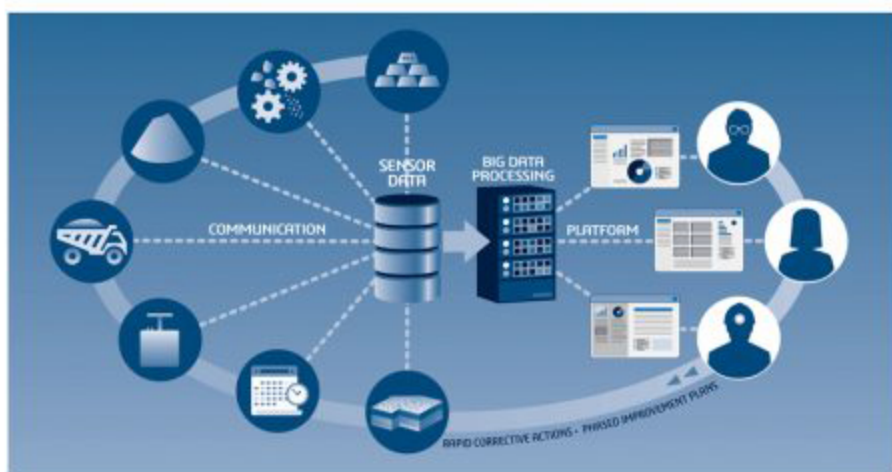
#### HOW WILL IIoT IMPLEMENTATION CHANGE WORKING PROCESSES?



IMPROVEMENT BY IMPLEMENTING SHORT INTERVAL CONTROL

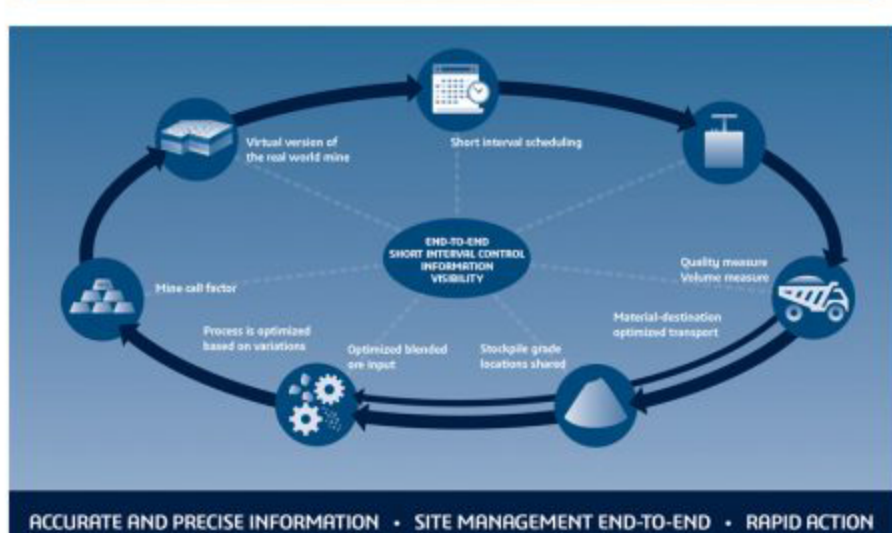
### IIoT IMPLEMENTATION

#### GATHERING SENSOR INFORMATION AND PROCESSING THE DATA FOR RAPID ACTION



### THE BENEFITS

#### MINING OPERATIONAL EXCELLENCE



### HOW TO BEGIN

#### THE FOUR KEY STEPS TO IIoT SUCCESS

- 1. DEFINE A STABILITY TARGET**  
Define measure(s) required to achieve it.
- 2. IMPLEMENT IIoT TECHNOLOGY AND A BUSINESS PLATFORM**  
Operation with short interval control.
- 3. CAPITALIZE ON LESSONS LEARNED TO CONTINUOUSLY IMPROVE**  
Understand the mine unit process interface and impacts.
- 4. LEVERAGE THE VIRTUAL MINE TO ATTAIN ENTERPRISE AGILITY**  
Rapidly re-adjust operations according to changes in demand and prices.

Sources: 1. Brook Hunt - a Wood Mackenzie Company 2. S&P Global Market Intelligence 3. US Bureau of Labor Statistics 4. World Economic Forum/Accenture

For more information visit: <http://www.3ds.com/industries/natural-resources>